



Production & Work process



# Production process

Procurement of  
raw materials

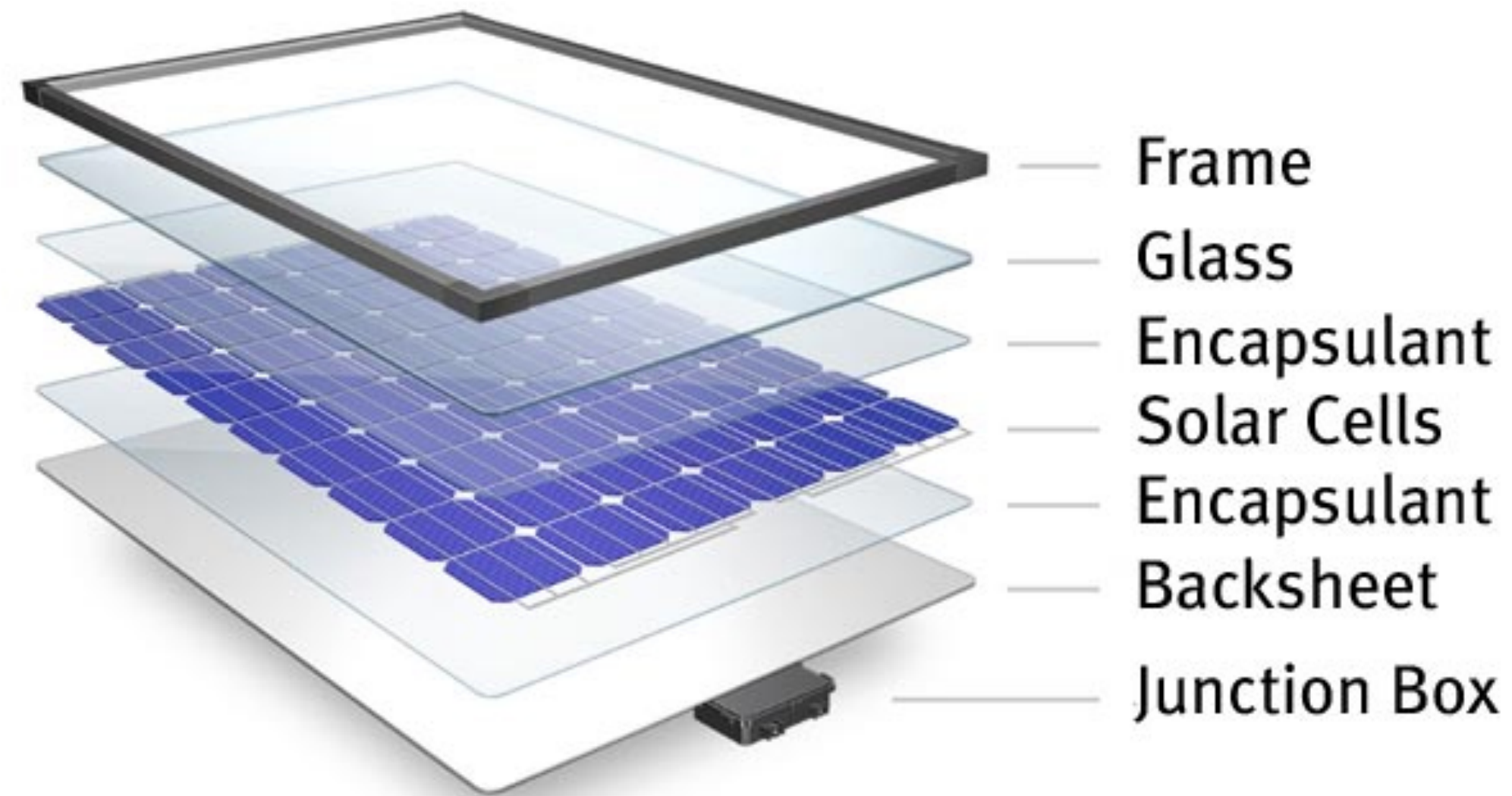
Solar cell sorting  
& testing

Dicing solar cell

Cutting EVA &  
TPE/TPT film

Cutting ribbon

Soldering solar  
Cell



Laying up

Inspection of  
Solar cell

Cleaning &  
Packing

Solar Module Sun  
simulation test

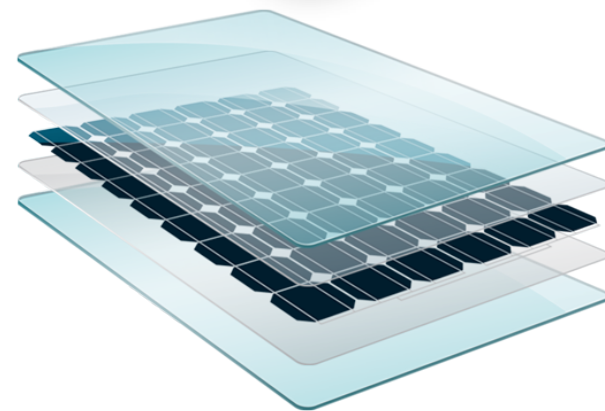
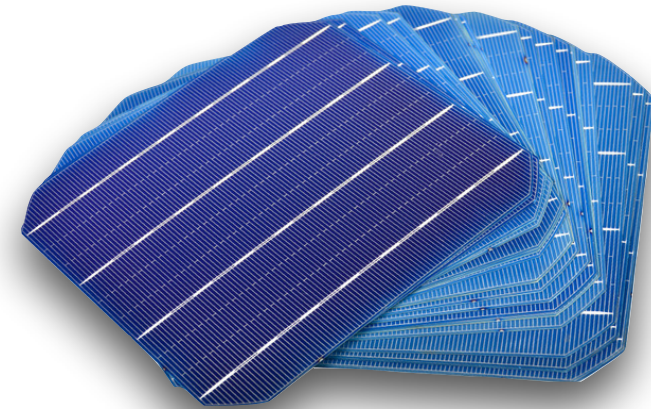
Junction Box  
installing

Framing

Laminating

Electro-  
luminescence  
testing





## Raw materials

### Solar Cell

The key component, the main and most important basic building block of Solar PV Module

### Ethylene Vinyl Acetate (EVA) Film

- High Stability against Damp heat. High light transmission
- Optimizing the bond strength with bond glass and back sheet
- Highest protection & encapsulation against UV and weathering

### Solar Glass

- Protection from Weathering & outside objects
- A wide spectrum of light for solar cells to operate
- Stability against UV

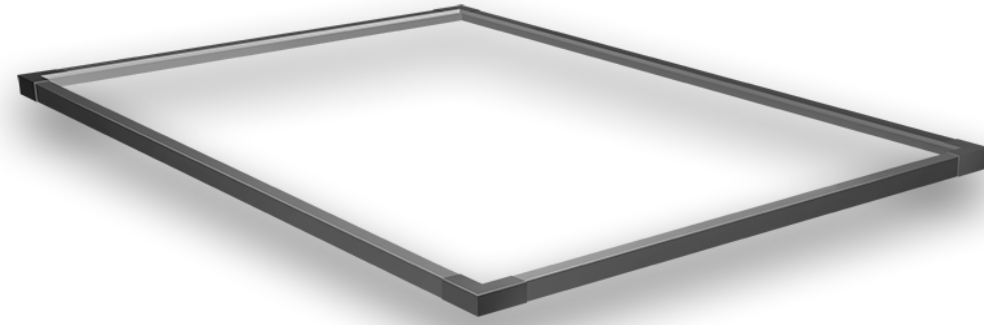
### Soldering ribbon

- To create the PV busbar over the solar cells
- To connect the cells in electrically series-parallel connection

### Thermo Plastic Elastomer (TPE) Back sheet

- Improved module eff.
- High gloss surface to increase solar reflectance
- Easily cleanable
- Higher stability under damp heat & freeze thaw conditions
- Very strong tear-bond to EVA-Chemically resistant

## Raw materials



Module Frame

To give a structural solid usable shape to solar PV module & to create a Solar PV Panel



Junction Box

- To complete the electrical circuit of solar cells & make it ready to use as power generation module
- To maintain the electrical safety



Cable

To connect to other PV modules in the string/array



MC4 connectors

- To connect to next ModuleTocomplete the string
- To connect to inverter/charger device
- To maintain the electrical safety in the system



Solar Sealant

- To seal the envelope/frame
- To fix the JB on the back side of Panel
- To make the Panel weather proof